

Shp 18/02

Dart Aerospace Ltd.

Date: Monday, 2/4/2008 11:28:08 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SOCK ASS'Y  
 Job Number : 37188  
 Estimate Number : 13081  
 P.O. Number :  
 This Issue : 2/4/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D3384041  
 First Issue : 1/1 Type : SMALL /MED FAB Drawing Number : D3384 REV B  
 Previous Run : 36116 Drawing Revision : B  
 Material :  
 Due Date : 2/15/2008 Qty: 8 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: A 07-12-04 new issue DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 ASSEMBLE PER DRWG D3384 REV.B

SAD 08/02/19 8

2.0 D269024 Lanyard ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Lanyard ass'y  
 Batch: 37201 CBL 460 B# 103927

SAD 08/02/19

CBL 460 B# 103927

SAD 08/02/19

(X8)

3.0 D33841 Cyclic Sock



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Cyclic Sock  
 Batch: 37172

SAD 08/02/19

(X8)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 08/02/20

(8)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: 487

8/2/20

SAD

(8x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 08/09/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:28:08 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SOCK ASS'Y

Job Number: 37188

Part Number: D3384041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

2008/02/21

Job Completion



mi 2008/2/20 (8)

W

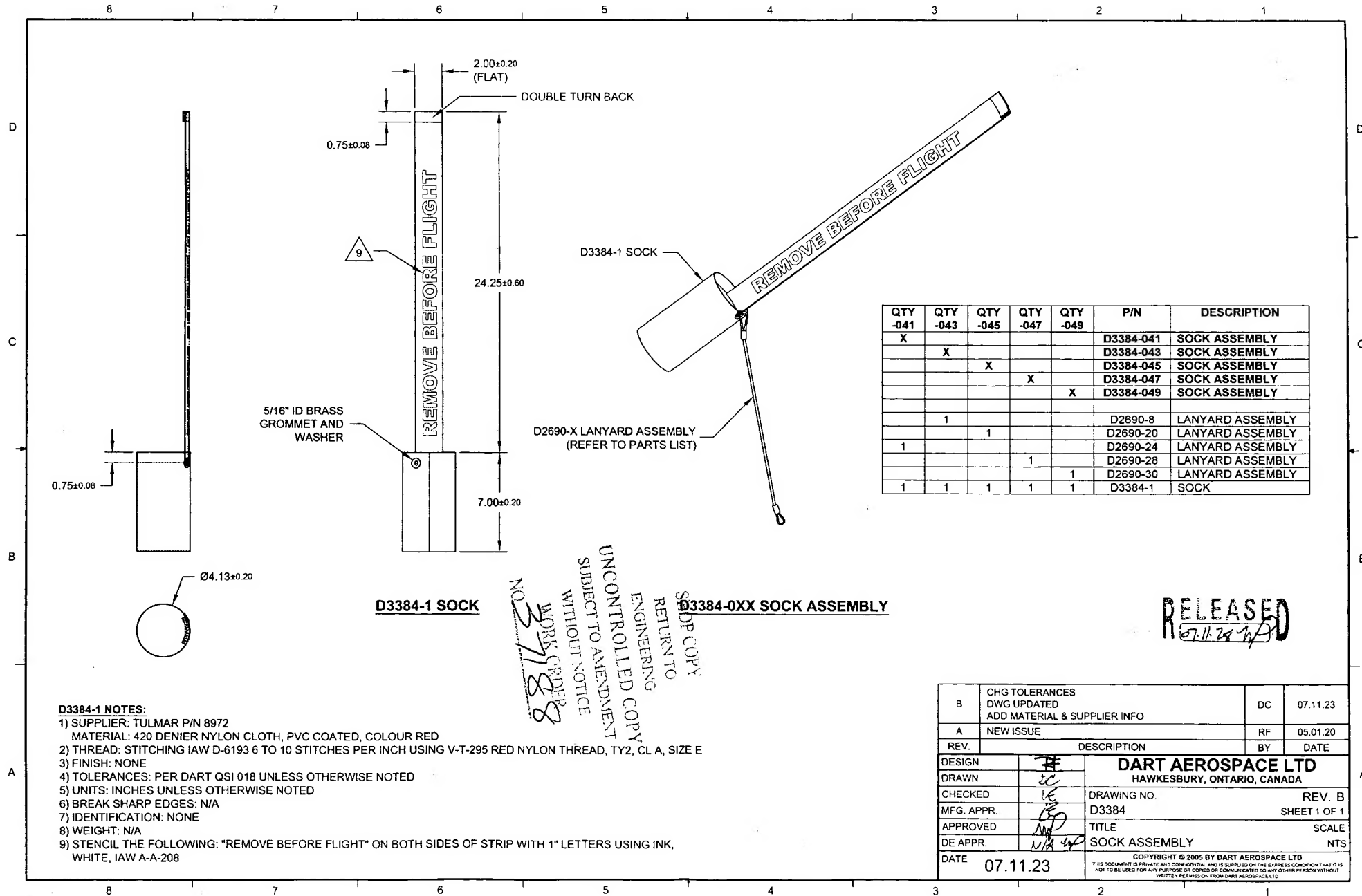
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



#### D3384-1 NOTES:

- SUPPLIER: TULMAR P/N 8972  
MATERIAL: 420 DENIER NYLON CLOTH, PVC COATED, COLOUR RED
- THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH USING V-T-295 RED NYLON THREAD, TY2, CL A, SIZE E
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A
- STENCIL THE FOLLOWING: "REMOVE BEFORE FLIGHT" ON BOTH SIDES OF STRIP WITH 1" LETTERS USING INK, WHITE, IAW A-A-208

**D3384-1 SOCK**

**D3384-0XX SOCK ASSEMBLY**

NO. 37188  
WORK ORDER  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

RELEASED  
07.11.24

B	CHG TOLERANCES DWG UPDATED ADD MATERIAL & SUPPLIER INFO	DC	07.11.23
A	NEW ISSUE	RF	05.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	JE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	IC		
CHECKED	JE	DRAWING NO.	REV. B
MFG. APPR.	IC	D3384	SHEET 1 OF 1
APPROVED	MD	TITLE	SCALE
DE APPR.	N/A	SOCK ASSEMBLY	NTS
DATE	07.11.23	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	